



INDUSTRIAL SHIELDS

# ESP32 ETHERNET & WIFI & BLUETOOTH PLC

## 21 I/Os ANALOG/DIGITAL

### PLUS

PLC ESP32 ETHERNET & WIFI &  
BLUETOOTH 21 I/Os  
ANALOG/DIGITAL PLUS





# ESP32 Ethernet & WiFi & BLE PLC 21 I/Os Analog/Digital PLUS User Guide

**Revised February 2021**

## Preface

This User Guide is been implemented by Boot & Work, S.L. working under the name Industrial Shields.

### Purpose of the manual

The information contained in this manual can be used as a reference to operating, to functions, and to the technical data of the signal modules, power supply modules and interface modules.

### Intended Audience

This User Guide is intended for the following audience:

- Persons in charge of introducing automation devices.
- Persons who design automation systems.
- Persons who install or connect automation devices.
- Persons who manage working automation installation.



#### Warnings:

- Unused pins should not be connected. Ignoring the directive may damage the controller.
- Improper use of this product may severely damage the controller.
- Refer to the controller's User Guide regarding wiring considerations.
- Before using this product, it is the responsibility of the user to read the product's User Guide and all accompanying documentation.
- Maintenance must be performed by qualified personnel familiarized with the construction, operation, and hazards involved with the control.

- Maintenance should be performed with the control out of operation and disconnected from all sources of power.
- Care should be taken when servicing electrostatic sensitive components. The manufacturer's recommendations for these components should be followed.
- The ESP32 ETHERNET&WIFI&BLUETOOTH PLC 21 I/Os Analog/Digital PLUS Family PLCs are Open Type Controllers. It is required that you install the ESP32 ETHERNET&WIFI&BLUETOOTH PLC 21 I/Os Analog/Digital PLUS PLC in a housing, cabinet, or electric control room. Entry to the housing, cabinet, or electric control room should be limited to authorized personnel. Failure to follow these installation requirements could result in severe personal injury and/or property damage. Always follow these requirements when installing ESP32 ETHERNET&WIFI&BLUETOOTH PLC 21 I/Os Analog/Digital PLUS family PLCs.
- In case of installation or maintenance of the ESP32 ETHERNET&WIFI&BLUETOOTH PLC 21 I/Os Analog/Digital PLUS please follow the instructions marked in the Installation and Maintenance section.
- Do not disconnect equipment when a flammable or combustible atmosphere is present. Disconnection of equipment when a flammable or combustible atmosphere is present may cause a fire or explosion which could result in death, serious injury and/or property damage.



#### Avertissements:

- Les broches non utilisées ne doivent pas être connectées. Ignorer la directive peut endommager le contrôleur.
- Une utilisation incorrecte de ce produit peut endommager gravement le contrôleur.
- Reportez-vous au Guide de l'utilisateur du contrôleur pour les considérations de câblage.
- Avant d'utiliser ce produit, il incombe à l'utilisateur de lire le Guide de l'utilisateur du produit et la documentation qui l'accompagne.
- La maintenance doit être effectuée par personnel qualifié familiarisé avec la fabrication, le fonctionnement et les dangers liés au contrôleur.
- La maintenance doit être effectuée avec l'équipement hors service et déconnectée de toutes les sources d'alimentation.
- Faites attention lors de l'entretien des composants sensibles à l'électricité statique. Les recommandations du fabricant pour ces composants doivent être suivies.
- Les automates de la famille ESP32 ETHERNET&WIFI&BLUETOOTH PLC 21 I/Os Analog/Digital PLUS sont des contrôleurs de type ouvert. Il est nécessaire d'installer l'automate ESP32 ETHERNET&WIFI&BLUETOOTH PLC 21 I/Os Analog/Digital PLUS dans un boîtier, une armoire ou une salle de contrôle électrique. L'accès au boîtier, à l'armoire ou à la salle de commande électrique doit être limité au personnel autorisé.

Le non-respect de ces exigences d'installation peut entraîner des blessures graves et/ou des dommages matériels importants. Respectez toujours ces exigences lors de l'installation des automates de la famille ESP32 ETHERNET&WIFI&BLUETOOTH PLC 21 I/Os Analog/Digital PLUS.

- En cas d'installation ou de maintenance du ESP32 ETHERNET&WIFI&BLUETOOTH PLC 21 I/Os Analog/Digital PLUS, veuillez suivre les instructions indiquées dans la section Installation et Maintenance.
- Ne débranchez pas l'équipement en présence d'une atmosphère inflammable ou combustible. La déconnexion de l'équipement en présence d'une atmosphère inflammable ou combustible peut provoquer un incendie ou une explosion pouvant entraîner la mort, des blessures graves et/ou des dommages matériels.

## Application Considerations and Warranty

### Read and Understand this Manual

Please read and understand this manual before using the product. Please consult your comments or questions to Industrial Shields before using the product.

### Application Consideration

THE PRODUCTS CONTAINED IN THIS DOCUMENT ARE NOT SAFETY RATED. THEY SHOULD NOT BE RELIED UPON AS A SAFETY COMPONENT OR PROTECTIVE DEVICE FOR ENSURING SAFETY OF PERSONS, AS THEY ARE NOT RATED OR DESIGNED FOR SUCH PURPOSES.

Please know and observe all prohibitions of use applicable to the products.

FOR AN APPLICATION INVOLVING SERIOUS RISK TO LIFE OR PROPERTY WITHOUT ENSURING THAT THE SYSTEM AS A WHOLE HAS BEEN DESIGNED TO ADDRESS THE RISKS, NEVER USE THE INDUSTRIAL SHIELDS PRODUCTS.

NEVER USE THE INDUSTRIAL SHIELDS PRODUCTS BEFORE THEY ARE PROPERLY RATED AND INSTALLED FOR THE INTENDED USE WITHIN THE OVERALL EQUIPMENT OR SYSTEM.

Industrial Shields shall not be responsible for conformity with any codes, regulations or standards that apply to the combination of products in the customer's application or use of the product.

The following are some examples of applications for which particular attention must be given. This is not intended to be an exhaustive list of all possible uses of the products, nor is it intended to imply that the uses may be suitable for the products:

- Systems, machines, and equipment that could present a risk to life or property.
- Nuclear energy control systems, combustion systems, railroad systems, aviation systems, medical equipment, amusement machines, vehicles, safety

equipment, and installation subject to separate industry or government regulations.

- Outdoor use, uses involving potential chemical contamination or electrical interference, or conditions or uses not described in this document.

At the customer's request, INDUSTRIAL SHIELDS will provide applicable third party certification documents identifying ratings and limitations of use that apply to the products. This information by itself is not sufficient for a complete determination of the suitability of the products in combination with the system, machine, end product, or other application or use.

## Intended use or of Industrial Shields products

Consider the following:

Industrial Shields products should only be used for the cases of application foreseen in the catalogue and the associated technical documentation. If third-party products and components are used, they must have been recommended or approved by Industrial Shields.

The correct and safe operation of the products requires that your transport, storage, installation, assembly, operation and maintenance have been carried out in a correct It must respect the permissible ambient conditions. You should also follow the indications and warnings that appear in the associated documentation.

The product / system dealt with in this documentation should only be handled or manipulated by qualified personnel for the task entrusted and observing what is indicated in the documentation corresponding to it, particularly the safety instructions and warnings included in it. Due to their training and experience, qualified personnel are in a position to recognize risks resulting from the handling or manipulation of such products / systems and to avoid possible hazards.

## Disclaimers

### Weights and Dimensions

Dimensions and weights are nominal and they are not used for manufacturing purposes, even when tolerances are shown.

### Performance Data

The performance data given in this manual is provided as a guide for the user in determining suitability and does not constitute a warranty. It may represent the result of INDUSTRIAL SHIELDS's test conditions, and the users must correlate it to actual application requirements. Actual performance is subject to the INDUSTRIAL SHIELDS Warranty and Limitations of Liability.

## Errors and Omissions

The information in this document has been carefully checked and is believed to be accurate; however, no responsibility is assumed for clerical, typographical, or proofreading errors, or omissions.

The control and drive components of an Industrial Shields PLC are approved for industrial and commercial use in industrial line supplies. Their use in public line supplies requires a different configuration and/or additional measures. These components may only be operated in closed housings or in higher-level control cabinets with protective covers that are closed, and when all of the protective devices are used. These components may only be handled by qualified and trained technical personnel who are knowledgeable and observe all of the safety information and instructions on the components and in the associated technical user documentation. When carrying out a risk assessment of a machine in accordance with the EU Machinery Directive, the machine manufacturer must consider the following residual risks associated with the control and drive components of a PDS.

1. Unintentional movements of driven machine components during commissioning, operation, maintenance, and repairs caused by, for example: – Hardware defects and/or software errors in the sensors, controllers, actuators, and connection technology – Response times of the controller and drive – Operating and/or ambient conditions not within the scope of the specification – Condensation / conductive contamination – Parameterization, programming, cabling, and installation errors – Use of radio devices / cellular phones in the immediate vicinity of the controller – External influences / damage.
2. Exceptional temperatures as well as emissions of noise, particles, or gas caused by, for example: – Component malfunctions – Software errors – Operating and/or ambient conditions not within the scope of the specification – External influences / damage.
3. Hazardous shock voltages caused by, for example: – Component malfunctions – Influence of electrostatic charging – Induction of voltages in moving motors – Operating and/or ambient conditions not within the scope of the specification – Condensation / conductive contamination – External influences / damage
4. Electrical, magnetic and electromagnetic fields generated in operation that can pose a risk to people with a pacemaker, implants or metal replacement joints, etc. if they are too close.
5. Release of environmental pollutants or emissions as a result of improper operation of the system and/or failure to dispose of components safely and correctly.



## Warranty and Limitations of Liability

### Warranty

Industrial Shields's exclusive warranty is that the products are free from defects in materials and workmanship for a period of one year (or other period if specified) from date of sale by Industrial Shields.

INDUSTRIAL SHIELDS MAKES NO REPRESENTATION OR WARRANTY, EXPRESSED OR IMPLIED, REGARDING MERCHANTABILITY, NON-INFRINGEMENT, OR FITNESS FOR PARTICULAR PURPOSE OF THE PRODUCTS. ANY BUYER OR USER ACKNOWLEDGES THAT THE BUYER OR USER ALONE HAS DETERMINED THAT THE PRODUCTS WILL SUITABLY MEET THE REQUIREMENTS OF THEIR INTENDED USE. INDUSTRIAL SHIELDS DISCLAIMS ALL OTHER WARRANTIES, EXPRESS OR IMPLIED

### Limitations of Liability

INDUSTRIAL SHIELDS SHALL NOT BE RESPONSIBLE FOR SPECIAL, INDIRECT, OR CONSEQUENTIAL DAMAGES, LOSS OF PROFITS OR COMERCIAL LOSS IN ANY WAY CONNECTED WITH THE PRODUCTS, WHETHER SUCH CLAIM IS BASED ON CONTRACT, WARRANTY, NEGLIGENCE, OR STRICT LIABILITY.

IN NO EVENT SHALL INDUSTRIAL SHIELDS BE RESPONSIBLE FOR WARRANTY, REPAIR OR OTHER CLAIMS REGARDING THE PRODUCTS UNLESS INDUSTRIAL SHIELDS'S ANALYSIS CONFIRMS THAT THE PRODUCTS WERE PROPERLY HANDLED, STORED, INSTALLED, AND MAINTAINED AND NOT SUBJECT TO CONTAMINATION, ABUSE, MISUSE, OR INAPPROPRIATE MODIFICATION OR REPAIR.

## ETL Listing Mark-Direct Imprint information



Conforms to UL Std. 61010-1  
Conforms to UL Std. 61010-2-201  
Certified to CSA Std. C22.2 No. 61010-1  
Certified to CSA Std. C22.2 No. 61010-2-201

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INDUSTRIAL SHIELDS

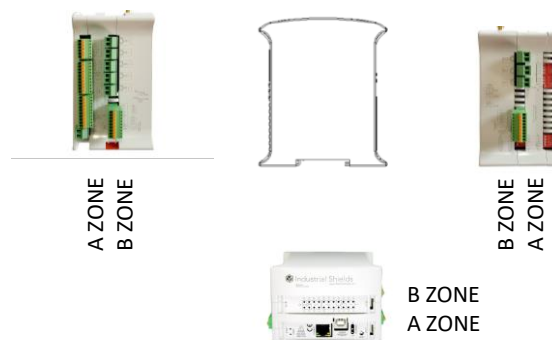
## 1 General Description ESP32 ETHERNET&WIFI&BLUETOOTH PLC 21 I/Os Analog/Digital PLUS product

### 1.1 Zone - Nomenclature

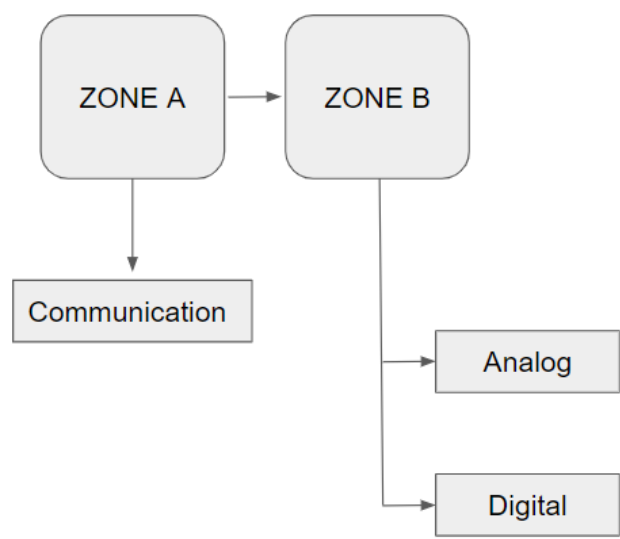
The nomenclature shown in this point will be used in the whole User Guide, so it is important to understand this nomenclature.

The nomenclature to differentiate the zones is based on the Alphabet, being A the shield from below and B the shield from above. It has 2 zones (A, B):

- The inputs in the zone B are named I0.X, being X any number suitable in the Shield. Outputs are named as Q0.X.



1.2 Zone Distribution



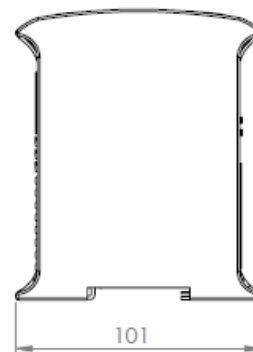
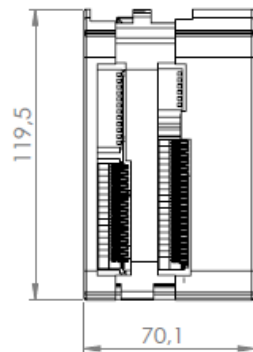
The distribution of the different features that provide the ESP32 ETHERNET&WIFI&BLUETOOTH PLC 21 I/Os Analog/Digital PLUS 21 I/Os PLUS is the following one:

Shield	B Zone
Analog Shield	13 Inputs (13 Digital inputs, 6 of which can work as Analog Input)  8 Outputs (8 Digital Outputs, 3 of which can work as Analog Output)

### 1.3 A Zone Features

Shield	A Zone
Communication Shield	(1x) Ethernet (1x) WiFi (1x) BLE (1x) USB (1x) I2C (1x) RS-232 (1x) HALF/FULL Duplex RS-485 (1x) SPI external Port (1x) RTC (1x) uSD Socket


### 1.4 Mechanical dimension



## 1.5 General Features




<b>CONECTABLE PLC ARDUINO 24Vcc ESP32 ETHERNET&amp;WIFI&amp;BLUETOOTH PLC 21 I/OS ANALOG/DIGITAL PLUS</b>		
<b>MODEL TYPE</b>	<b>A+B Zone</b>	
<b>Input Voltage</b>	12 to 24Vdc ---	Fuse protection (2.5A) Polarity protection
<b>Input rated voltage</b>	24 Vdc ---	
<b>Rated Power</b>	30 W	
<b>I max.</b>	1.5A	
<b>Size</b>	101x70.1x119.5	
<b>Clock Speed</b>	External: 240 MHz Internal: 8 MHz	
<b>External Flash Memory</b>	4 MB	
<b>SRAM</b>	4 MB	
<b>EEPROM</b>	2 MB	
<b>Communications</b>	I2C – Ethernet Port – WiFi – BLE – USB – RS485 – RS232 – SPI	Max232-Max485-W5500
<b>USB consideration!</b>	<b>Only meant for uploading or debugging, not always connected as a serial in a project!</b>	<b>Cannot be working in a final application</b>
<b>An/Dig Input 10bit</b> (0-10Vcc)	0 to 10Vac Input Impedance: 39K Separated PCB ground Rated Voltage: 10Vac  5 to 24Vdc I min: 2 to 12 mA Galvanic Isolation Rated Voltage: 24 Vdc ---	
<b>Digital Isolated Input</b> (24Vcc)	5 to 24Vdc I min: 2 to 12 mA Galvanic Isolation Rated Voltage: 24 Vdc ---	
<b>* Interrupt isolated Input HS</b> (24Vcc)	5 to 24Vdc I min: 2 to 12 mA Galvanic Isolation Rated Voltage: 24Vdc ---	
<b>Analog Output 8bit</b> (0-10Vcc)	0 to 10Vac I max: 20 mA Separated PCB ground Rated Voltage: 10Vac ---	
<b>Digital Isolated Output</b> (24Vcc)	5 to 24Vdc I max: 70 mA Galvanic Isolation Diode Protected for Relay Rated Voltage: 24Vdc ---	I <sub>max</sub> 24Vdc: 410 mA
<b>Digital Isolated Output Relay</b>	220V Vdc I max: 5A Galvanic Isolation Diode protected for Relay ---	



<b>PWM Isolated Output 8bit (24Vcc)</b>	5 to 24Vdc I max: 70 mA Galvanic Isolation Diode Protected for Relay Rated Voltage: 24Vdc 	
<b>Expandability</b>	I2C - 127 elements - Serial Port RS232/RS485	
<b>* By using this type of signal can no longer use Digital signal (24Vdc)</b>		

## 2 Technical Specifications:

### 2.1 General Specifications:

Item		ESP32 ETHERNET&WIFI&BLUETOOTH PLC 21 I/Os Analog/Digital PLUS
Power supply voltage	DC power supply	12 to 24Vdc 
Operating voltage range	DC power supply	11.4 to 25.4Vdc 
Power consumption	DC power supply	30W max.
External power supply	Power supply voltage	24Vdc 
	Power supply output capacity	700Ma
Insulation resistance		20MΩ min.at 500Vdc between the AC terminals and the protective earth terminal.
Dielectric strength		2.300 VAC at 50/60 Hz for one minute with a leakage current of 10mA max. Between all the external AC terminals and the protective ground terminal.
Shock resistance		80m/s <sup>2</sup> in the X, Y and Z direction 2 times each.
Ambient temperature (operating)		0° to 60°C
Ambient humidity (operating)		10% to 90% (no condensation)
Ambient environment (operating)		With no corrosive gas
Ambient temperature (storage)		-20° to 60°C
Power supply holding time		2ms min.
Weight		378g max.

### 2.2 Performance Specification:



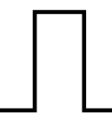




Board	ESP32 DevKit C (3,3V)
Control method	Stored program method
I/O control method	Combination of the cyclic scan and immediate refresh processing methods.
Programming language	Arduino IDE. Based on wiring (Wiring is an Open Source electronics platform composed of a programming language. "similar to the C". <a href="http://arduino.cc/en/Tutorial/HomePage">http://arduino.cc/en/Tutorial/HomePage</a> )
Microcontroller	ESP32
External Flash Memory	4MB
Program capacity (SRAM)	4MB


PSRAM	2MB
Clock Speed	8MHz

## 2.3 Symbology

Table that includes all the symbology that is used in the serigraph of the ESP32 ETHERNET&WIFI&BLUETOOTH PLC 21 I/Os Analog/Digital PLUS PLC Arduino Ethernet 21

I/Os Analog/Digital PLUS:

Symbol	Standard No. / Standard Title	Standard Reference No. / Symbol Title	Symbol Meaning
	IEC 60417 / Graphical symbols for use on equipment	5031 / Direct Current	Indicates that the equipment is suitable for direct current only; to identify relevant terminals
	IEC 60417 / Graphical symbols for use on equipment	5032 / Alternating Current	Indicates that the equipment is suitable for alternating current only; to identify relevant terminals
	IEC 60417 / Graphical symbols for use on equipment	5130 / Pulse General	To identify the control by which a pulse is started.
	IEC 60417 / Graphical symbols for use on equipment	5017 / Earth, Ground	To identify an earth (ground) terminal in cases where neither the symbol 5018 nor 5019 is explicitly required.
	IEC 60417 / Graphical symbols for use on equipment	5115 / Signal lamp	To identify the switch by means of which the signal lamp(s) is (are) switched on or off.
	Medical Devices Directive 93/42/EEC	CE Marking	CE marking indicates that a product complies with applicable European Union regulations
	ISO 7000/ Graphical symbols for use on equipment	0434B / Warning symbol	Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury

	ISO 7000/ Graphical symbols for use on equipment	5036 / Dangerous Voltage	To indicate hazards arising from dangerous voltages
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### 3 Precautions

Read this manual before attempting to use the ESP32 ETHERNET&WIFI&BLUETOOTH PLC 21 I/Os Analog/Digital PLUS PLC Arduino Ethernet 21 I/Os Analog/Digital PLUS and follow its descriptions for reference during operation.

#### 3.1 ESP32 Board

This version of 10 I/Os Digital Module PLCs include ESP32 Board as controller.

#### 3.2 Intended Audience

This manual is intended for technicians, which must have knowledge on electrical systems.

#### 3.3 General Precautions

The user must operate ESP32 ETHERNET&WIFI&BLUETOOTH PLC 21 I/Os Analog/Digital PLUS according to the performance specifications described in this manual.

Before using ESP32 ETHERNET&WIFI&BLUETOOTH PLC 21 I/Os Analog/Digital PLUS under different conditions from what has been specified in this manual or integrating ESP32 ETHERNET&WIFI&BLUETOOTH PLC 21 I/Os Analog/Digital PLUS to nuclear control systems, railroad systems, aviation systems, vehicles, combustion systems, medical equipment, amusement machines, safety equipment and other systems, machines, and equipment that may have a serious influence on lives and property if used improperly, consult your INDUSTRIAL SHIELDS representative. Ensure that the rating and performance characteristics of ESP32 ETHERNET&WIFI&BLUETOOTH PLC 21 I/Os Analog/Digital PLUS are sufficient for the systems, machines, and equipment, and be sure to provide the systems, machines, and equipment double safety mechanisms. This manual provides information for programming and operating the ESP32 ETHERNET&WIFI&BLUETOOTH PLC 21 I/Os Analog/Digital PLUS.

### 4 Software interface

Industrial Shields PLC are programmed using Arduino IDE, which is a software based on the C language. They can also be programmed using directly C but it is much easier working with Arduino IDE as it provides lots of libraries that helps in the programming.

Industrial Shields provides boards for programming the PLCs much easier. Basically, it is no needed to define the pins and if that pins are inputs or outputs. Everything is set up automatically if using the boards.

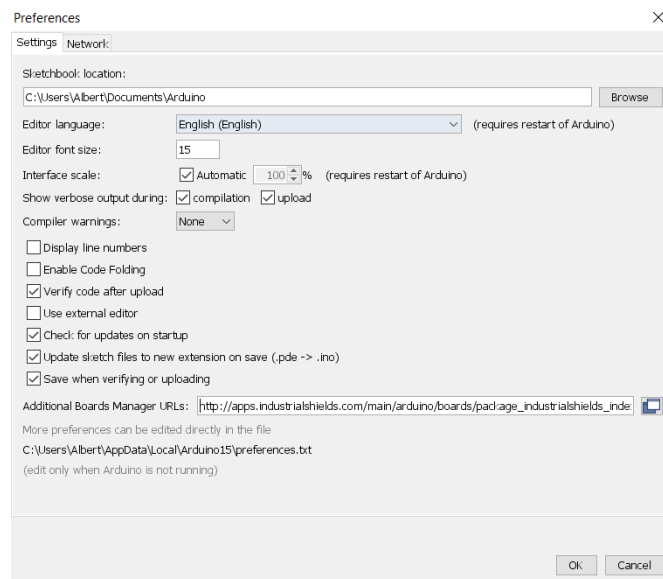
In order to install Industrial Shields boards, these are the steps that must be followed.

### Requirements:

Arduino IDE 1.8.0 or above (better to have always the latest version).

### Steps:

1. Open Arduino IDE and go to: “File -> Preferences” located in the top left corner.

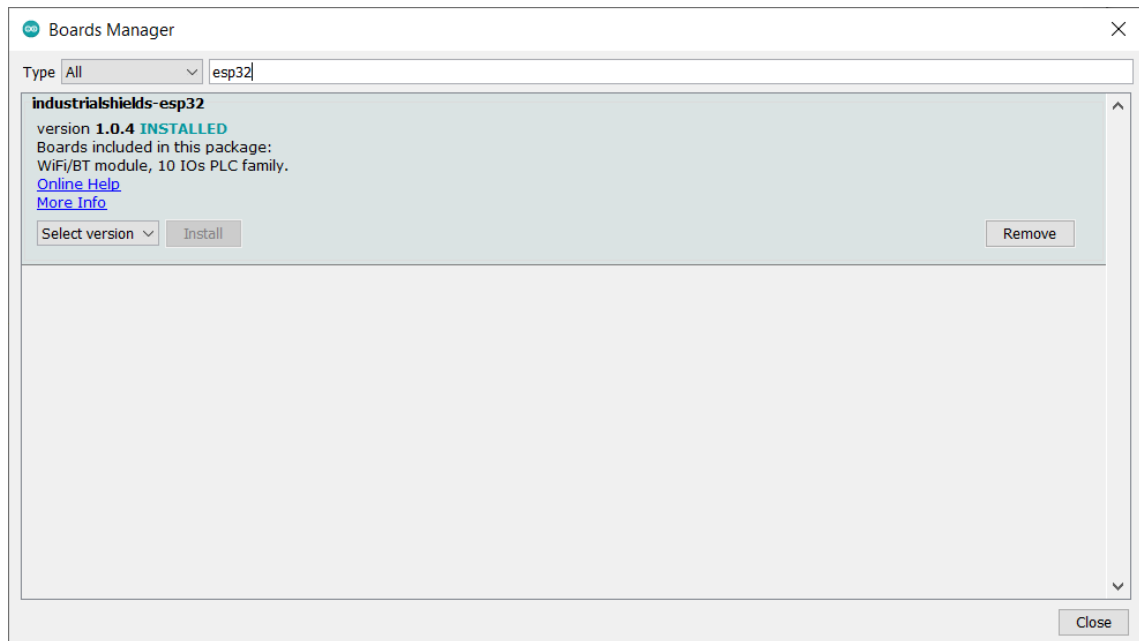


2. In Additional Boards Manager URLs write the following:

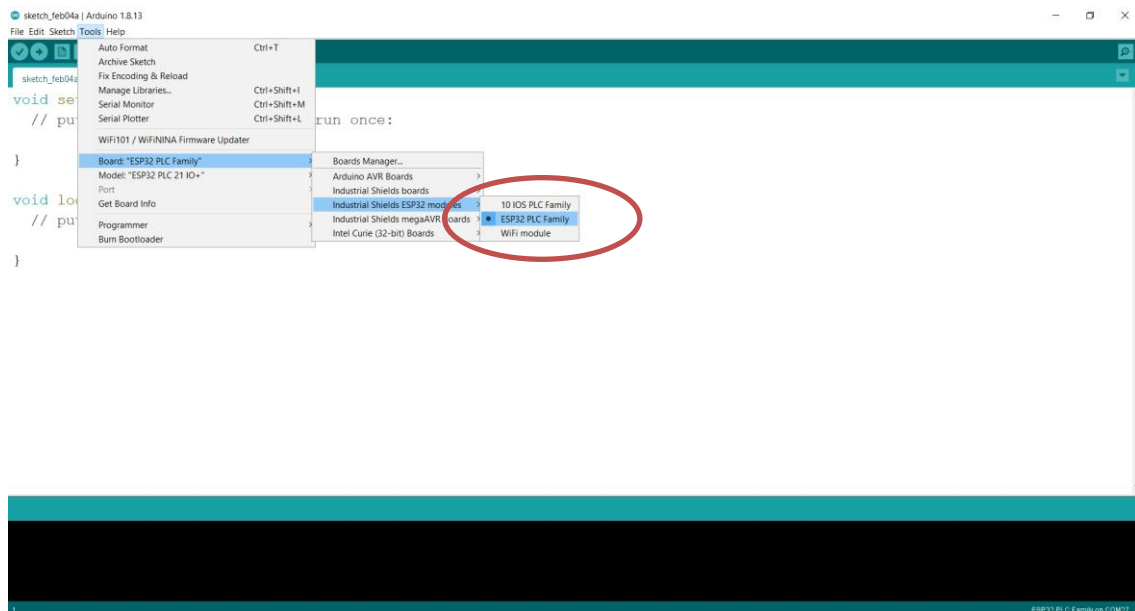
[http://apps.industrialshields.com/main/arduino/boards/package\\_industrialshields\\_index.json](http://apps.industrialshields.com/main/arduino/boards/package_industrialshields_index.json)

3. Press OK to save the changes.

4. Tools -> Board: ... -> Boards Manager. Search for the industrialshields-esp32 board and install the last version (it must be from the version 1.0.4 minimum):

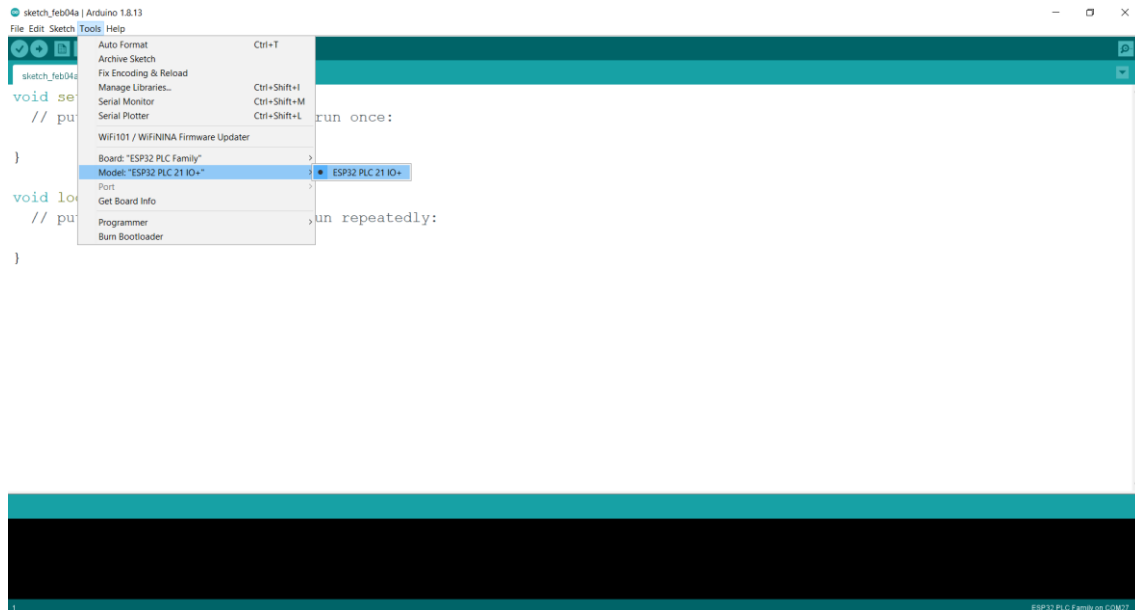


Following these steps, you will be able to see now the Industrial Shields Boards:



Once it is selected the ESP32 PLC Family, an extra option will appear on Tools:

There, it can be selected the exact model for every family.



Also, there are some examples of programming in File -> Examples -> ESP32 PLC Family

Furthermore, there are some extra libraries that can be found in Industrial Shields github.

<https://github.com/IndustrialShields/>

## 5 How to connect PLC Arduino to PC

- Connect USB port from PLC to PC.

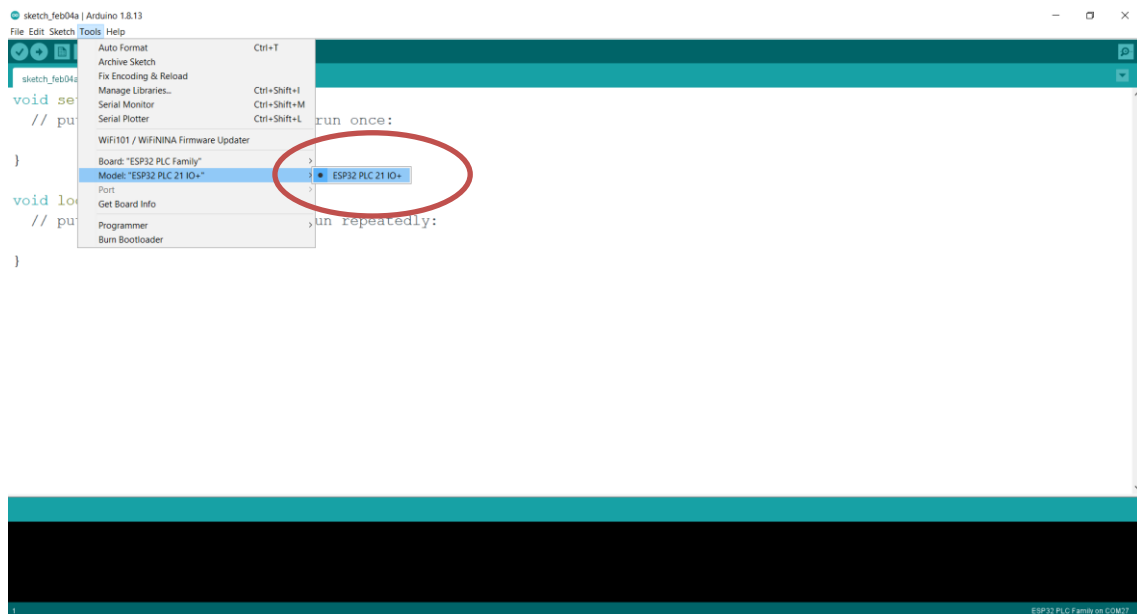
### NOTE:

ESP32 ETHERNET&WIFI&BLUETOOTH PLC 21 I/Os Analog/Digital PLUS 21 I/Os PLUS uses USB-B cable.

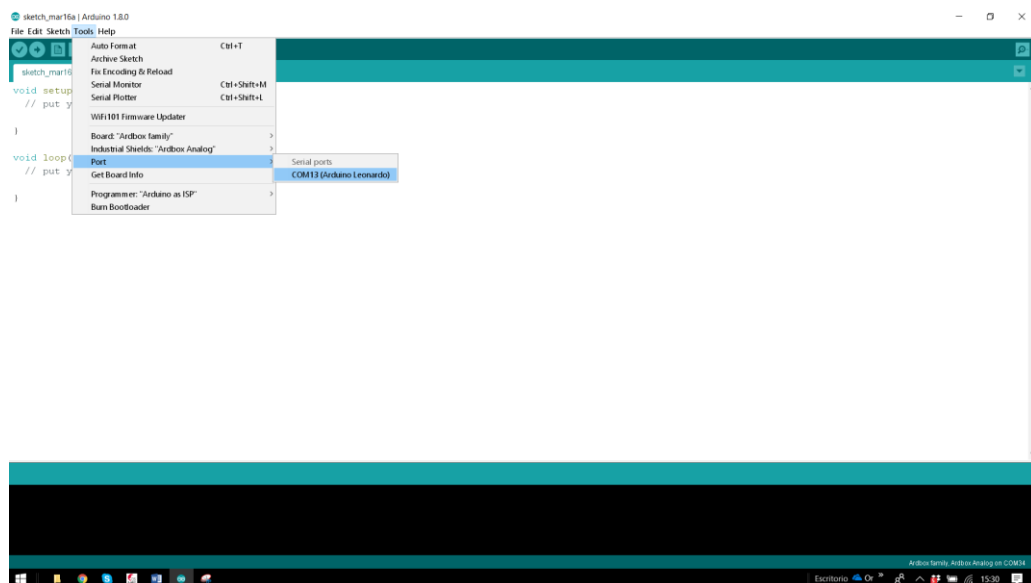


- Open Arduino IDE interface:
- Select Industrial Shields boards -> ESP32 PLC Family

- Select the correct ESP32 PLC Board:



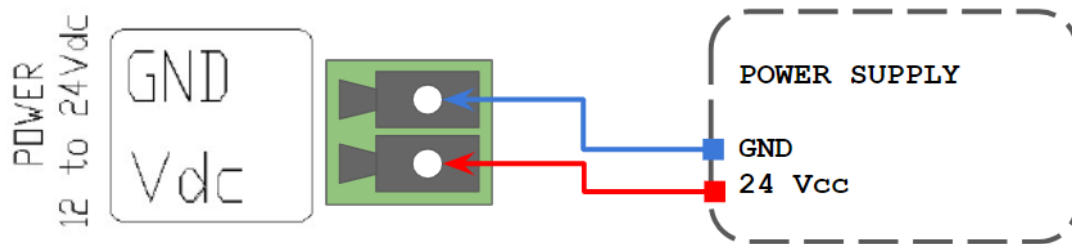
- Select correct port for your board.





## 6 How to connect PLC to power supply

- ESP32 ETHERNET&WIFI&BLUETOOTH PLC 21 I/Os Analog/Digital PLUS PLC is 12-24Vdc supplied. **IMPORTANT: The polarity IS NOT REVERSAL!**
- Make sure that the live and GND connector of the power supply match the PLC.
- Make sure that the power supply mains output is not higher than 24Vdc.



- Suggested power suppliers

Compact DIN rail power supply. Assembled on 35mm  
DIN Rail:  
-12Vdc / 24Vdc  
-2.5A  
-30W

Industrial Shields power supplies provide parallel operation, overvoltage protection, and overcurrent protection. There is a LED indicator for power status, the power supply is certified according to UL.



The standard, Part 1 of IEC 61010, sets the general safety requirements for the following types of electrical devices and their accessories, regardless of where use of the device is intended.

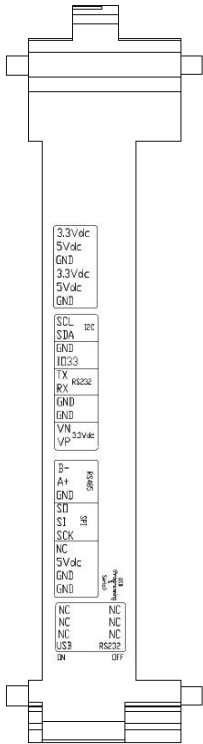
The equipment must be powered from an external power source in accordance with IEC 61010-1, whose output is MBTS and is limited in power according to section 9.4 of IEC 61010-1.

**WARNING:** Once the equipment is installed inside an electrical cabinet, the MTBS cables of the equipment must be separated from the dangerous voltage cables.

7 ESP32 ETHERNET&WIFI&BLUETOOTH PLC 21 I/Os  
Analog/Digital PLUS 21 I/Os PLUS Pinout

7.1 A Zone connection

Base (common unit)	
A Zone	
PLC	Function
3.3Vdc	-
5Vdc	-
GND	-
3.3Vdc	-
5Vdc	-
GND	-
SCL	I2C/SS
SDA	I2C/SS
GND	-
IO33	-
TX	RX1/SS
RX	TX1/SS
GND	-
GND	-
VN	-
VP	-
B-	RS485
A+	RS485
GND	RS485
50 SO	SPI
51 SI	SPI
52 SCK	SPI
NC	-
5Vdc	5V
GND	Gnd
GND	Gnd

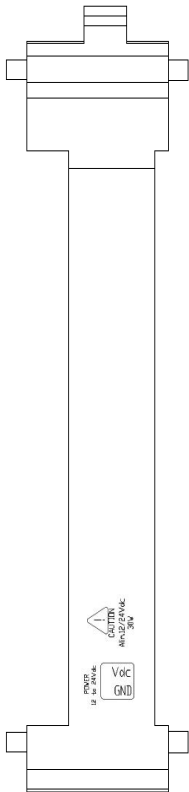


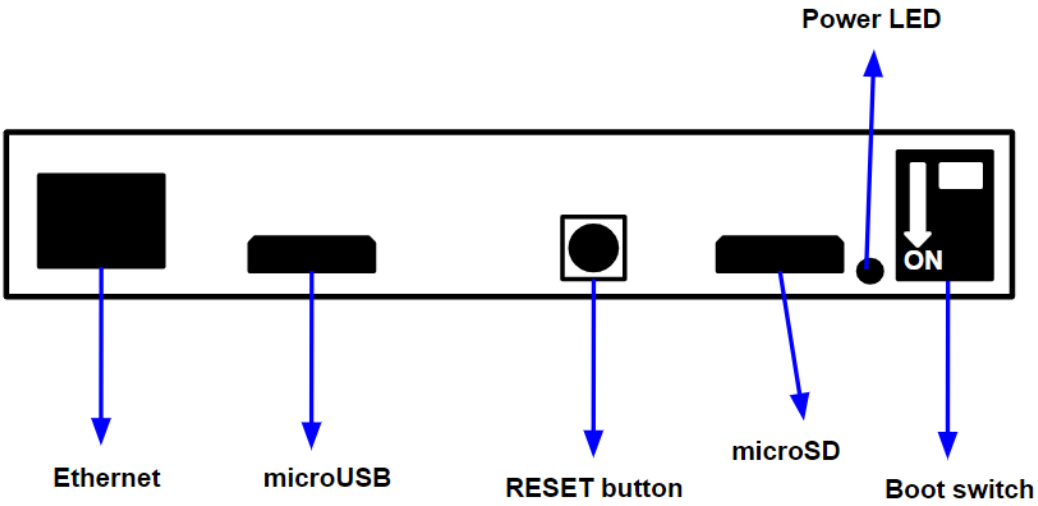
Communication Pins

Configuration Switch\* (see section 8 for configuring the communications. Enabling communications disables some I/Os)

SS: Chip Select pins. These pins can act as TTL, so they can work for the Chip Select pin of any device.

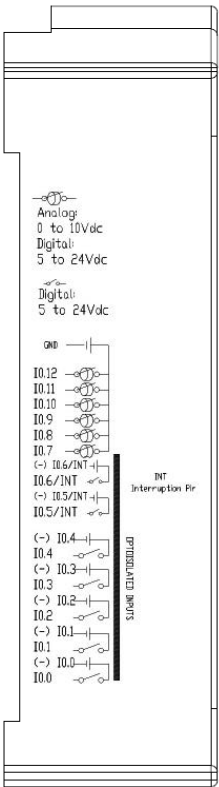
Base (common unit)	
A Zone	
PLC	Function
Vdc	Power Supply
GND	GND





7.2 B Zone (Analog Shield)

B Zone	
PLC	Function
I0.12	Analog/ Digital In
I0.11	Analog/ Digital In
I0.10	Analog/ Digital In
I0.9	Analog/ Digital In
I0.8	Analog/ Digital In
I0.7	Analog/ Digital In
(-)I0.6/INT1	GND I0.6
I0.6/INT1 <sup>1</sup>	Interrupt 1 In
(-)I0.5/INT0	GND I0.5
I0.5/INT0 <sup>1</sup>	Interrupt 0 In
(-)I0.4	GND I0.4
I0.4	Digital Input
(-)I0.3	GND I0.3
I0.3	Digital Input
(-)I0.2	GND I0.2
I0.2	Digital Input
(-)I0.1	GND I0.1
I0.1	Digital Input
(-)I0.0	GND I0.0
I0.0	Digital Input

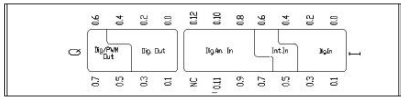


Analog/Digital Inputs

Interrupt Inputs (isolated)

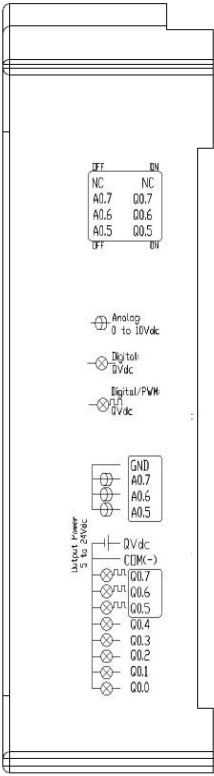
Digital Inputs (isolated)

Top Zone



Led indicator I/Os state

B Zone		
PLC	Arduino Pin	Function
GND	GND	GND
A0.7 <sup>1</sup>	6	Analog Out
A0.6 <sup>1</sup>	5	Analog Out
A0.5 <sup>1</sup>	4	Analog Out
Q/Vdc	-	External Isolated Out Vdc
COM(-)	-	External Isolated Out GND
Q0.7 <sup>1</sup>	6	Digital/PWM Out
Q0.6 <sup>1</sup>	5	Digital/PWM Out
Q0.5 <sup>1</sup>	4	Digital/PWM Out
Q0.4	40	Digital Out
Q0.3	39	Digital Out
Q0.2	38	Digital Out
Q0.1	37	Digital Out
Q0.0	36	Digital Out



Configuration Switch\*  
(see section 8 to select the correct configuration for outputs).

Analog Outputs

Voltage Supply/Reference for  
Digital/PWM Outputs (isolated)

Digital Outputs

<sup>1</sup> See section 8 to select suitable switch configuration for enable these connections.

**NOTE:** The Digital/Analog I/Os in this device are connected to the ESP32 through I2C. For more information see the [Section 10](#).

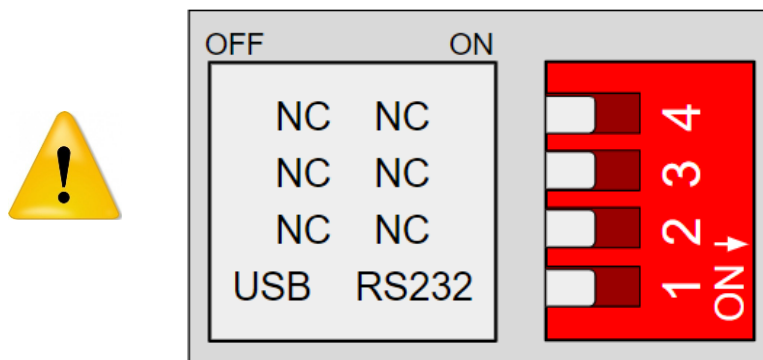
## 7.1 Interrupt equivalence table

ZONE	ANALOG/DIGITAL	ESP32 PIN
A	0.5	GPIO 27
	0.6	GPIO 26

## 8 Switch Configuration

### 8.1 A Zone: Communications

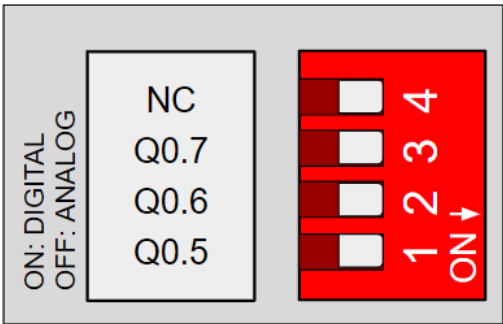
Switch		
	ON	OFF
A ZONE		
NC/NC	NC	NC
NC/NC	NC	NC
NC/NC	NC	NC
USB/RS232	RS232	USB



**USB/RS232:** Changing between USB / RS232. If this switch is ON, it enables RS232 communication and disables the Programming USB. If this switch is OFF, it disables RS232 communication and enables the Programming USB. (Programming USB must be activated to upload programs to the PLC).

8.2 B Zone Swithces

B ZONE		
SWITCH	ON	OFF
NC	-	-
Q0.7	Q0.7	A0.7
Q0.6	Q0.6	A0.6
Q0.5	Q0.5	A0.5



For the Analog Shield if a switch is set to ON, it can only act as Digital Output. If it is set to OFF it can only act as an Analog Output.

If it is desired to use a Digital Output, the pin must be set to ON and the pin that will provide this digital output is represented with Q0.X.

If it is desired to use an Analog Output, the pin must be set to OFF and the pin that will provide this analog output is represented with A0.X.

## 9 A Zone Features: Communications & RTC & uSD

### 9.1 RS-232

For the RS-232 communication protocol there is a switch that affects it. See the [Section 8](#) for more information.

Using the boards of Industrial Shields, there is a library that simplifies the RS-232 implementation.

### 9.2 RS-485

The RS-485 protocol will be always enabled.

Using the boards of Industrial Shields, there is a library that simplifies the RS-485 implementation.

### 9.3 I2C

I2C communication **DOES NOT REQUIRE** a pull-up resistor for the ESP32 ETHERNET&WIFI&BLUETOOTH PLC 21 I/Os Analog/Digital PLUS 21 I/Os PLUS. The pull-up resistor is already implemented in the PCB.

### 9.4 SPI

The ESP32 ETHERNET&WIFI&BLUETOOTH PLC 21 I/Os Analog/Digital PLUS pins used for the SPI bus are summarized in the table below. For SPI bus MISO, MOSI and CLOCK pins are common to all the connected devices to the ESP32 ETHERNET&WIFI&BLUETOOTH PLC 21 I/Os Analog/Digital PLUS, conversely, each of the connected devices will have a single and dedicated SS pin.

Function	PLC connection
MISO	S0
MOSI	SI
CLOCK	SCK

### 9.5 Ethernet

ESP32 ETHERNET&WIFI&BLUETOOTH PLC 21 I/Os Analog/Digital PLUS Ethernet port controller is based on w5500 IC, which is the compatible IC compatible with Arduino Ethernet2 Shield libraries. All Ethernet shield Arduino libraries are compatible with the ESP32 ETHERNET&WIFI&BLUETOOTH PLC 21 I/Os Analog/Digital PLUS. In the ESP32 ETHERNET&WIFI&BLUETOOTH PLC 21 I/Os Analog/Digital PLUS, W5500 IC communicates to the Mega board via SPI bus (SS Arduino Mega pin 10).

## 9.1 WiFi 5G

This device has got 5G Wi-Fi based on the chip ISM43340.

## 9.1 BLE

This device has got Bluetooth Low Energy provided by the ESP32.

## 9.2 RTC

ESP32 ETHERNET&WIFI&BLUETOOTH PLC 21 I/Os Analog/Digital PLUS RTC Module is based on the DS1307 Chip. This chip works with the I2C protocol communication, so it is required to have enabled the I2C protocol.

Using the boards of Industrial Shields, there is a library that simplifies the RTC implementation called RTC.

### 9.1 I2C pins – SDA/SCL

The I2C protocol is meant to work in a pull-up configuration. A pull-up configuration means that when the pin is at rest (nothing connected to it) it always reads a HIGH value. In this case it reads 5V when nothing is connected. The pull-up configuration is established by default in these pins.

If it is meant to work them as a GPIO at 5V, it has to be considered that they are pull-up inputs.

### 9.2 SPI – MISO/MOSI/SCK

These pins can only work as a 5V pins if the Ethernet protocol is not going to be used. As the Ethernet protocol uses the SPI to communicate with the Arduino board, both behaviours cannot happen at the same time as the Ethernet would not work.

These pins are not established with a pull-up or a pull-down configuration. The state of these pins is unknown. If these pins must be used, they require a pull-up or a pull-down configuration. The Arduino board allows the pins to be set in a pull-up configuration. If not it must be established an external pull-up or pull-down circuit in order to correctly work with these pins.

## 9.3 uSD

The microSD uses the SPI communication to interact with the ESP32. The SPI protocol is always enabled, as there are no switches that configure it.

Using the boards of Industrial Shields, there is a library that simplifies the uSD implementation called SD.





**Verify that the CPU is not actively running a process before inserting the memory card.**

Inserting a memory card will cause the CPU to go to STOP mode, which could affect the operation of an online process or machine. Unexpected operation of a process or machine could result in death or injury to personnel and/or property damage. Before inserting a memory card, always ensure that the CPU is offline and in a safe state.



**Vérifiez que le processeur n'exécute pas activement un processus avant d'insérer la carte mémoire.**

Si vous insérez une carte mémoire, la CPU passe en mode STOP, ce qui peut affecter le fonctionnement d'un processus ou d'une machine en ligne. Le fonctionnement inattendu d'un processus ou d'une machine peut entraîner la mort ou des blessures corporelles et / ou des dégâts matériels. Avant d'insérer une carte mémoire, assurez-vous toujours que la CPU est hors ligne et en sécurité.

## 10 Equivalence Table

The Digital/Analog I/Os of this device are connected to the ESP32 through I2C, using specific chips (see the [Section 11](#)). Here we have the equivalence tables (using Industrial Shields libraries, we do not have to consider these equivalences):

### 10.1 Analog I/Os

Analog Inputs		
PLC Pinout	Chip ADDR	Chip INDEX
Zone A		
I0.7	0x49	2
I0.8	0x49	1
I0.9	0x48	3
I0.10	0x48	2
I0.11	0x48	1
I0.12	0x48	0

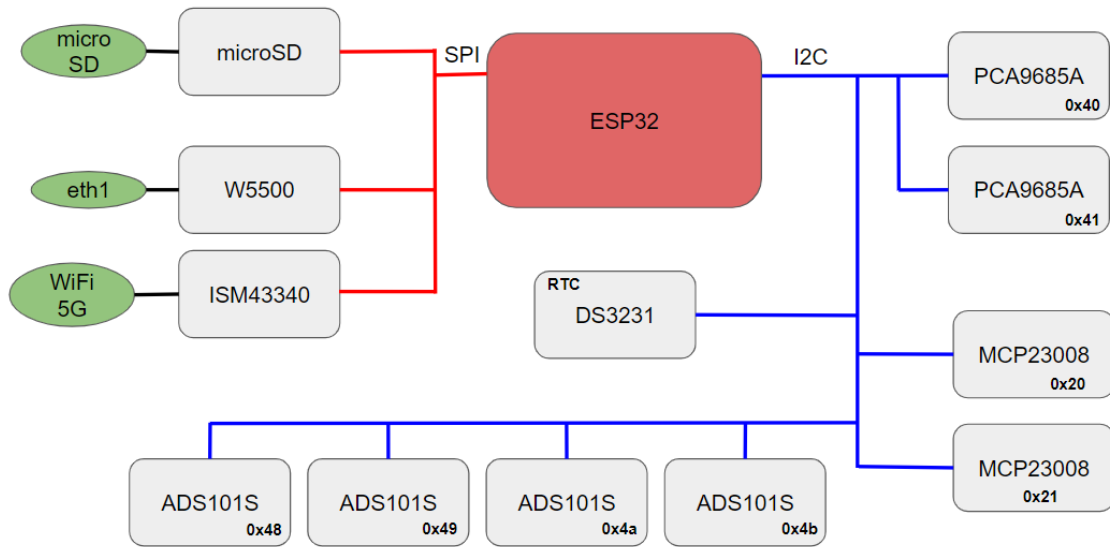
Analog Outputs		
PLC Pinout	Chip ADDR	Chip INDEX
Zone A		
A0.5	0x40	13
A0.6	0x40	6
A0.7	0x40	7

### 10.1 Digital I/Os

Digital Inputs			
PLC Pinout	Chip ADDR	Chip INDEX	GPIO
Zone A			
I0.0	ADDR = 0x21	6	-
I0.1	ADDR = 0x21	4	-
I0.2	ADDR = 0x21	5	-
I0.3	ADDR = 0x21	3	-
I0.4	ADDR = 0x21	2	-
I0.5	-	-	GPIO = 27
I0.6	-	-	GPIO = 26

Digital Outputs		
PLC Pinout	Chip ADDR	Chip INDEX
Zone A		
Q0.0	0x40	11
Q0.1	0x40	10
Q0.2	0x40	9
Q0.3	0x40	8
Q0.4	0x40	12
Q0.5	0x40	13
Q0.6	0x40	6
Q0.7	0x40	7

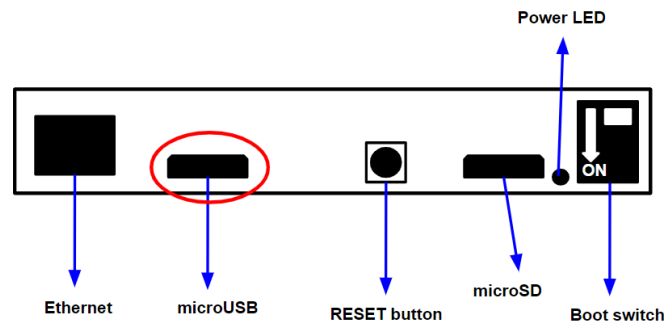
## 11 Internal I2C and SPI Connections



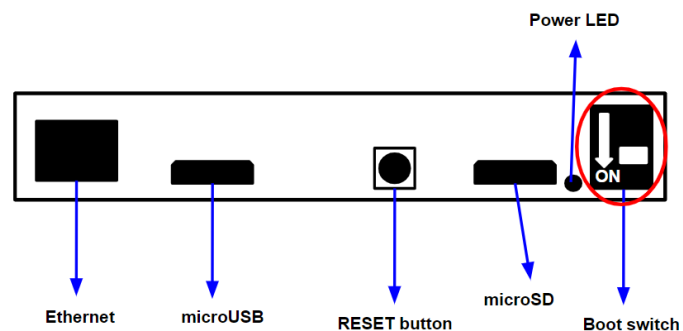
## 12 Instructions: How to upload a program

With these family devices, we must follow a certain protocol to successfully upload a program:

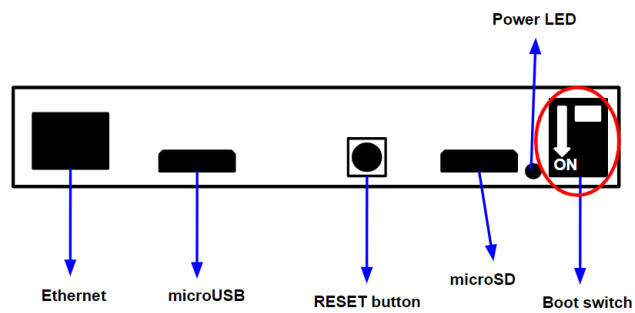
- Connect the microUSB cable to the microUSB port:



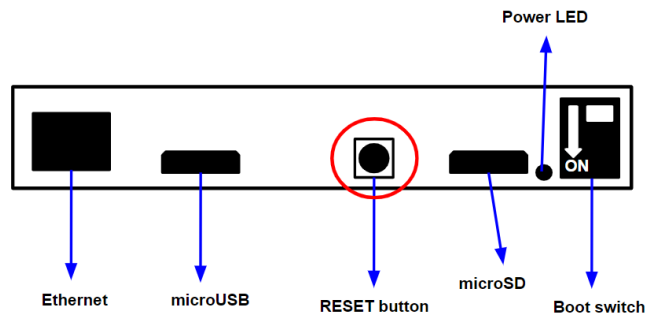
- Configure this switch (BOOT) in ON position:



- Upload the code.
- Once the code is uploaded, turn OFF the previous switch.

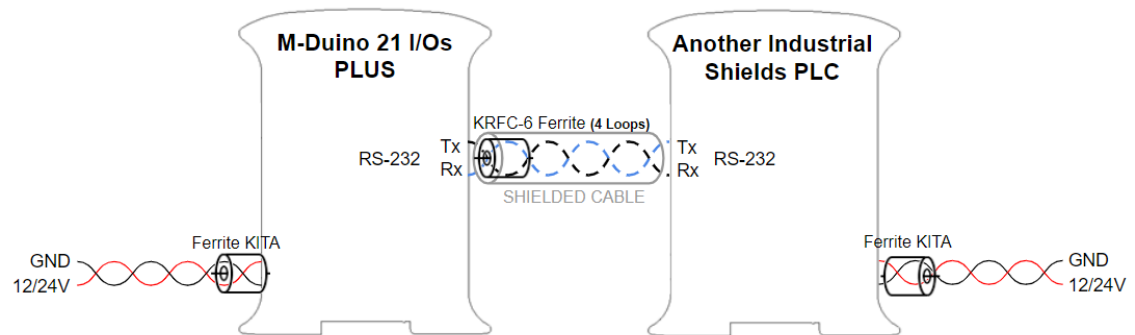


- Pulse the RESET button:



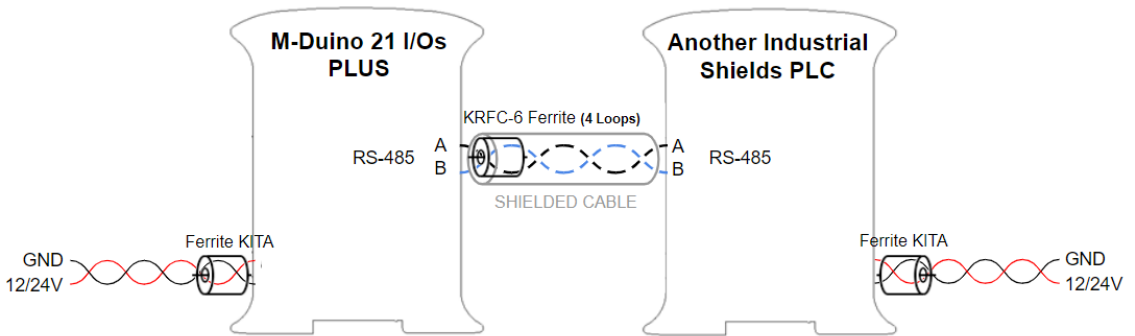
### 13 Instructions for interconnection between Industrial Shields controllers

#### 13.1 RS-232 Communication:

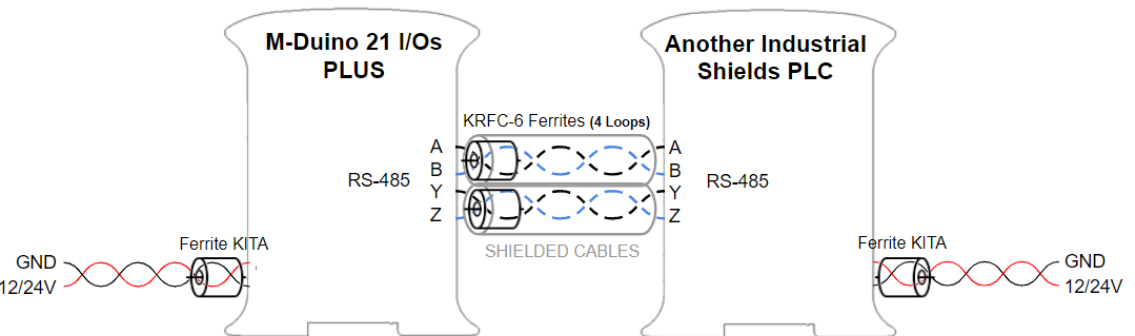


#### 13.2 RS-485 Communication:

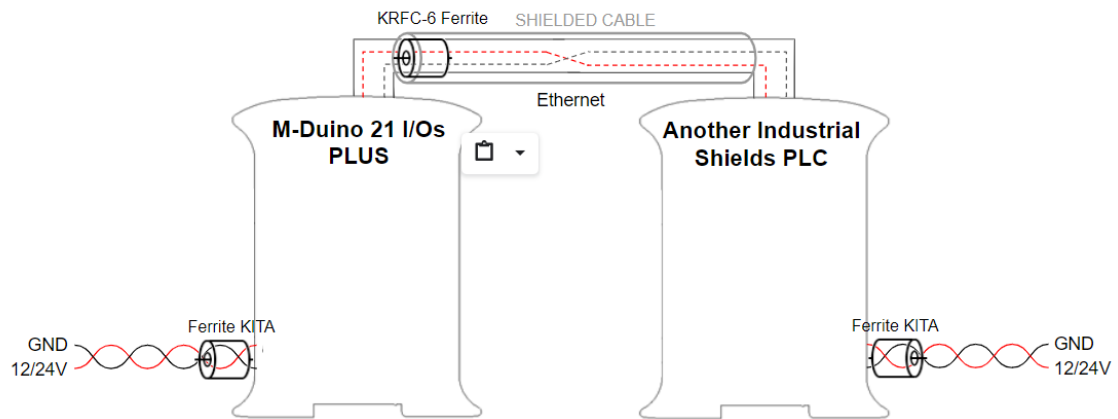
##### 13.2.1.1 Half Duplex



##### 13.2.2 Full Duplex



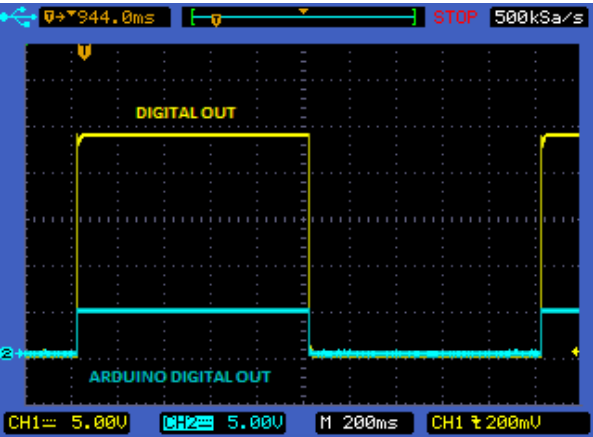
### 13.3 Ethernet



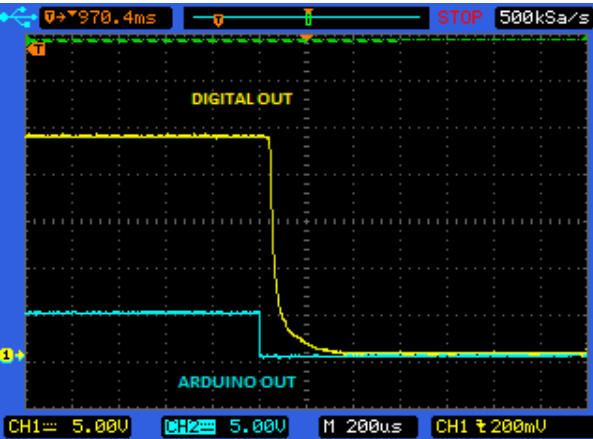
For an Ethernet communication between Industrial Shields equipment a **SFTP CAT-6 Ethernet crossover cable** must be used.

14 I/O technical details:

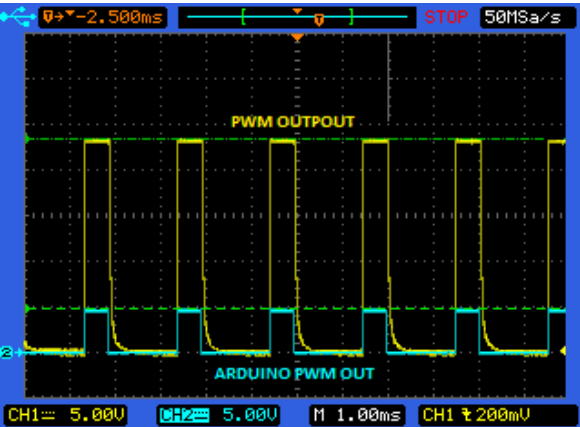
Digital Output Waveform:



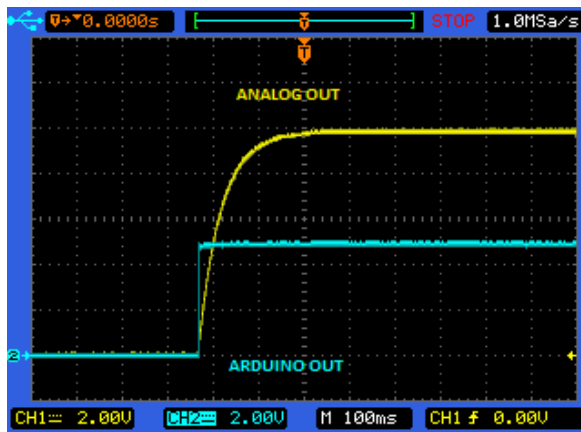
Digital Out-put Turn-off:



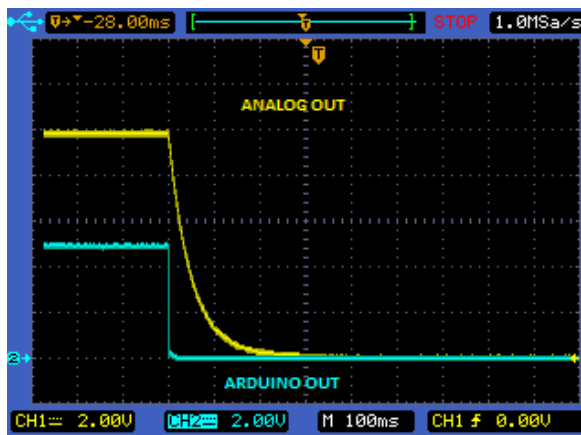
PWM Waveform:



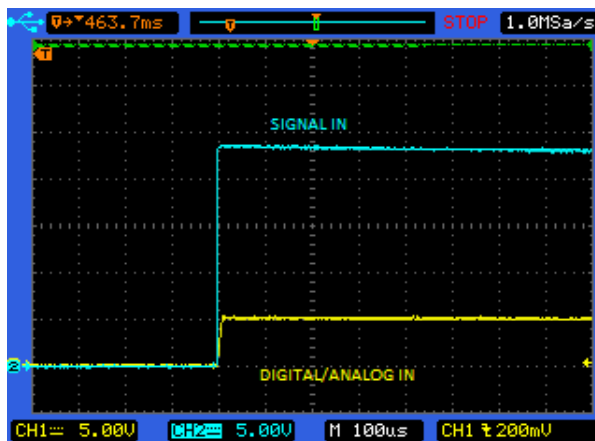
Analog Out Turn On:



Analog Out Turn-Off:

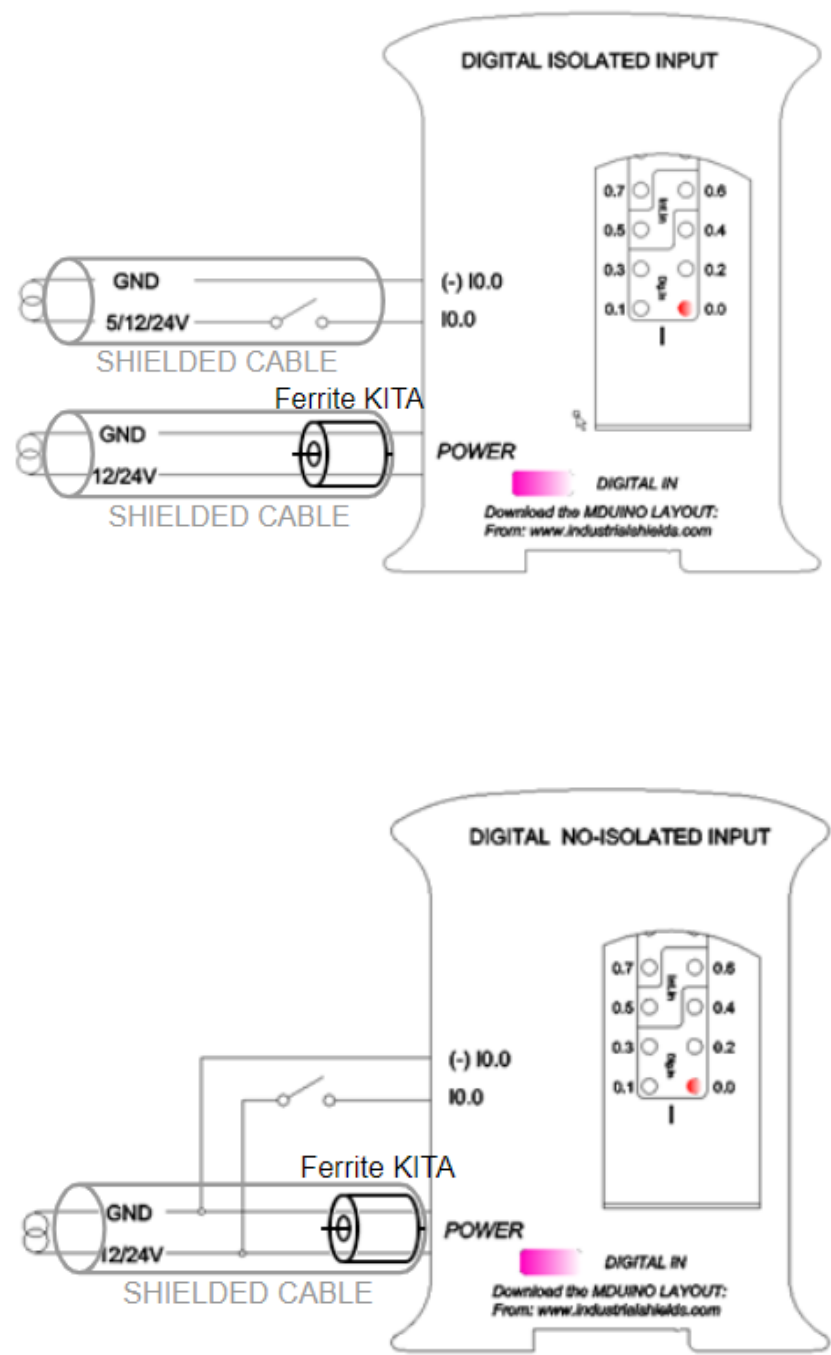


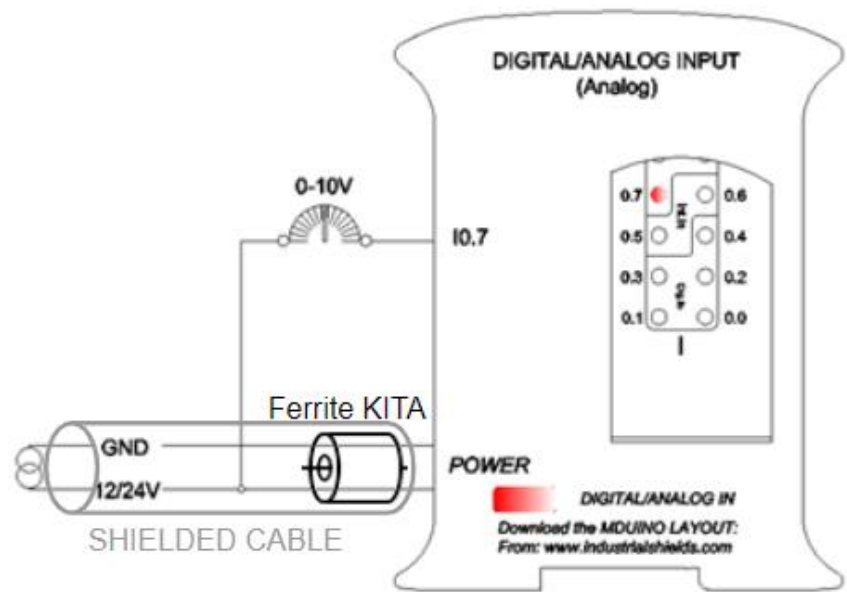
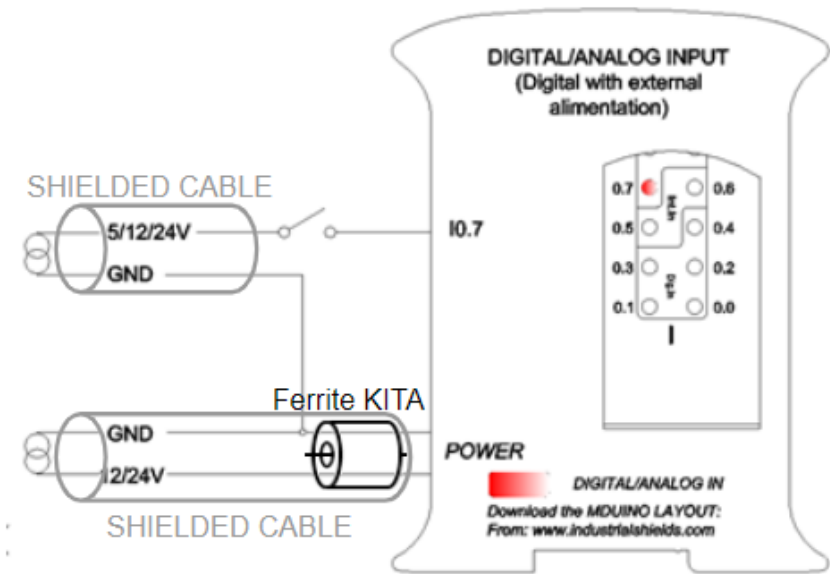
Analog /Digital input Turn-on:

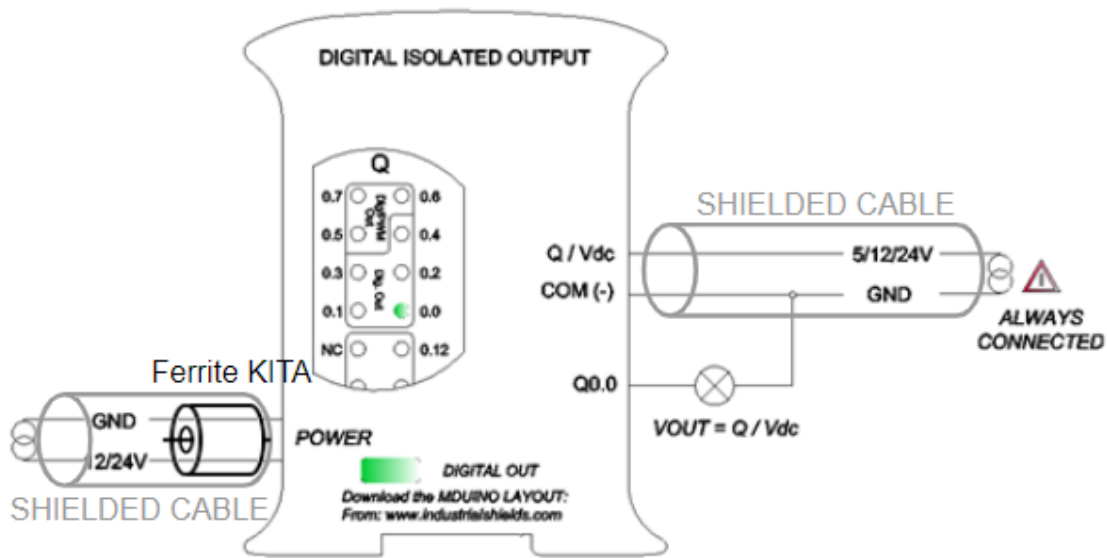
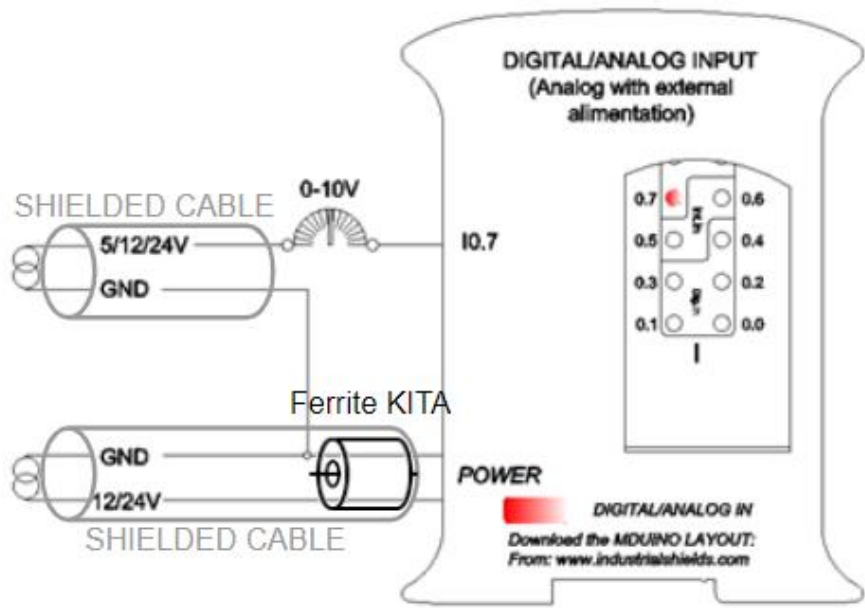


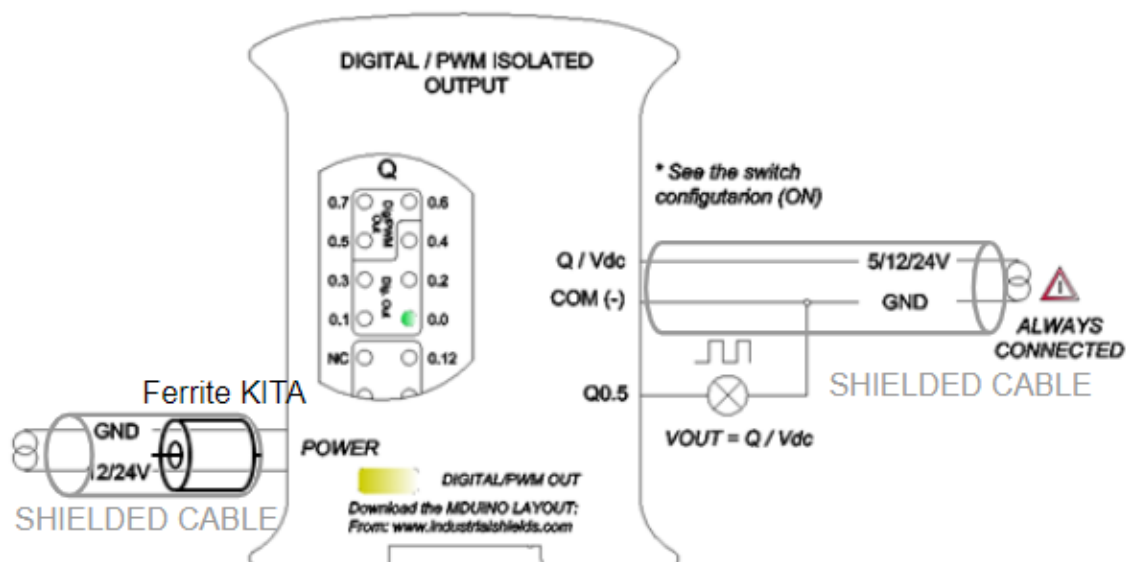
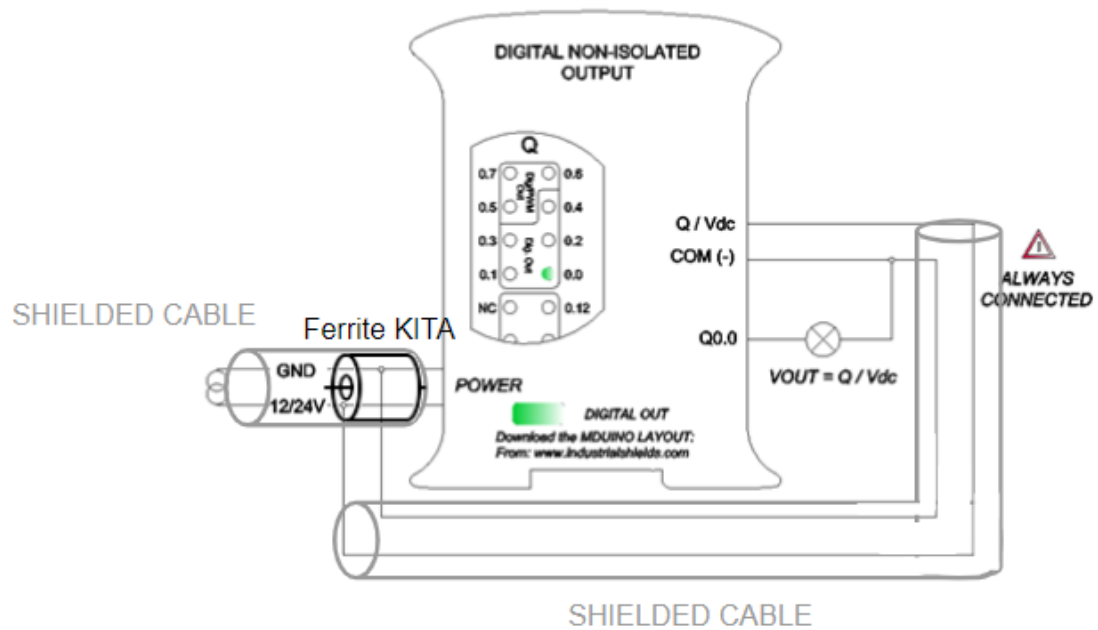


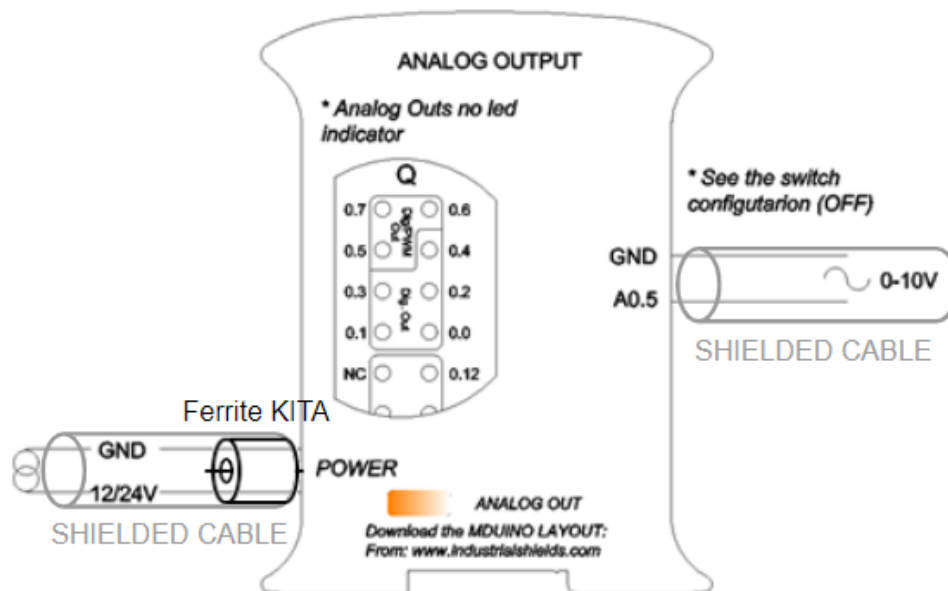
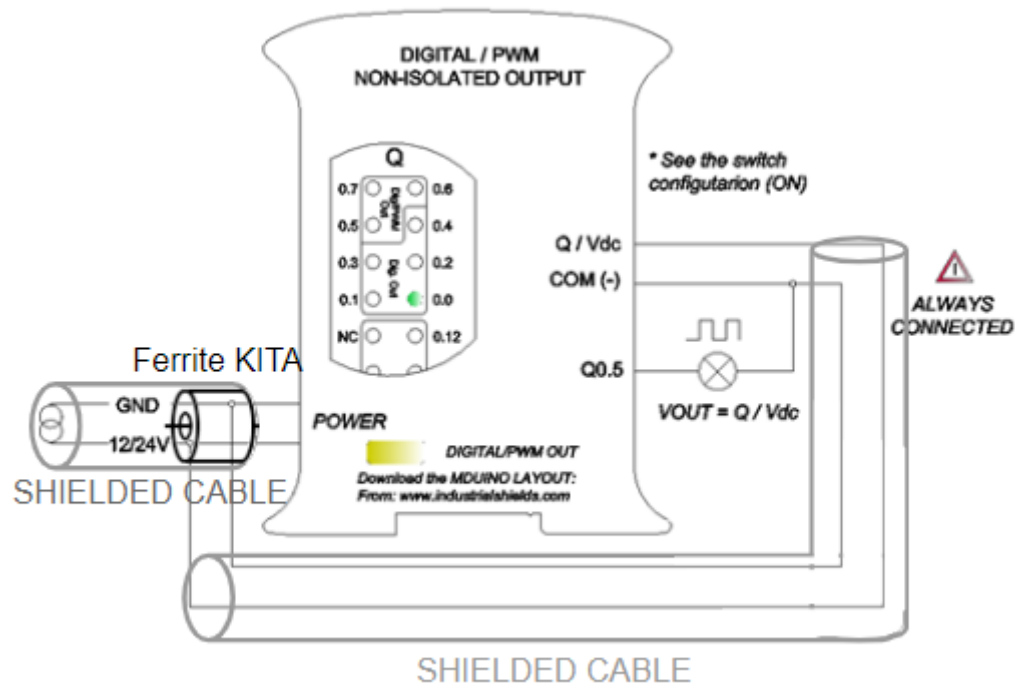
15 Typical Connections











## 16 Connector details:

The connector inside the PLCs that mounts on the PCB is MC 0,5/10-G-2,5 THT – 1963502 from Phoenix contact. [MC0,5/10-G-2,5THT](#)

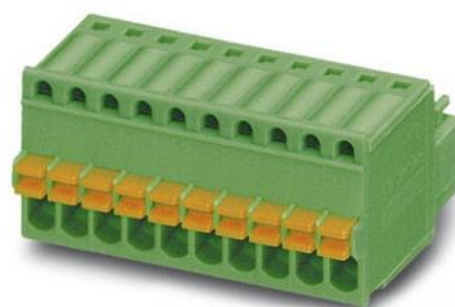
For I/O and power supply there is a FK-MC 0,5/10-ST-2,5 - 1881406 connector from Phoenix contact. [FK-MC 0,5/10-ST-2,5](#)

Connection details:

<b>Article reference</b>	MC 0,5/10-G-2,5 THT
<b>Height</b>	8,1mm
<b>Pitch</b>	2,5mm
<b>Dimension</b>	22,5mm
<b>Pin dimensions</b>	0,8x0,8mm
<b>Pin spacing</b>	2,50mm

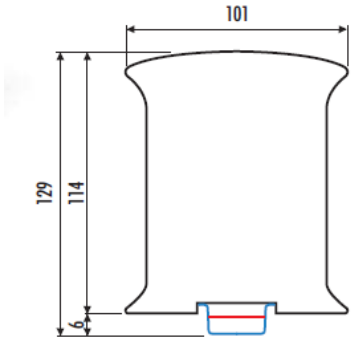


<b>Article reference</b>	FK-MC 0,5/10-ST-2,5
<b>Rigid conduit section min.</b>	0,14 mm <sup>2</sup>
<b>Rigid conduit section max.</b>	0,5 mm <sup>2</sup>
<b>Flexible conduit section min.</b>	0,14 mm <sup>2</sup>
<b>Flexible conduit section max.</b>	0,5 mm <sup>2</sup>
<b>Conduit section AWG/kcmil min.</b>	26
<b>Conduit section AWG/kcmil max.</b>	20

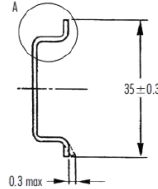
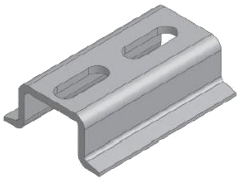


17 Mechanical Characteristics

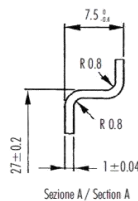
- Dimension ESP32 ETHERNET&WIFI&BLUETOOTH PLC 21 I/Os Analog/Digital PLUS 21 I/Os PLUS:



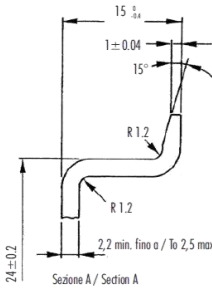
- DIN Rail mounting



Profilato a cappello TH 35-7,5  
Top hat rail TH 35-7,5



Profilato a cappello TH 35-15  
Top hat rail TH 35-15



CARATTERISTICHE	METODO	UNITA' DI MISURA	BLENDC/ABS
<b>Mecchaniche</b>			
Resistenza a trazione allo spezzamento	ASTM D638	MPa	68
Resistenza a trazione a rottura	ASTM D638	MPa	48
Allungamento a rottura	ASTM D638	%	59
Modulo in flessione	ASTM D790	MPa	2894
Prova Load con intaglio	ISO 180/14	XJ/m <sup>2</sup>	5.5
<b>Termiche</b>			
Temp. di ammolimento Visc. metodo B	ASTM D1525	°C	114
Temperatura Ricott. 1.81 MPa	ASTM D648	°C	97
<b>Fisiche</b>			
Peso specifico	ASTM D792	g/cm <sup>3</sup>	1.21
Ritiro nella stampo	ASTM D955	%	0.4/0.6
Melt Flow Index 260°C - 98N	ASTM D1238	g/10'	11.1
<b>Comportamento alla fiamma</b>			
Autosostegnanza (min di spessore)	UL94	-	V-0 (0.8)
Filo bruciato (mm)	IEC 6052.1	°C	960

Italtronic si riserva il diritto di modificare il materiale con cui realizza i propri prodotti senza obbligo di preavviso.

FEATURES	TEST METHOD	UNITS	BLENDC/ABS
<b>Mechanical test</b>			
Resistance to tensile stress at yield	ASTM D638	MPa	68
Tensile strength	ASTM D638	MPa	48
Ultimate elongation	ASTM D638	%	59
Flexing modulus	ASTM D790	MPa	2894
Load test method	ISO 180/14	XJ/m <sup>2</sup>	5.5
<b>Thermal test</b>			
Visc softening temperature method B	ASTM D1525	°C	114
Relaxing temperature 1.81 MPa	ASTM D648	°C	97
<b>Physical test</b>			
Specific gravity	ASTM D792	g/cm <sup>3</sup>	1.21
Mold shrinkage	ASTM D955	%	0.4/0.6
Melt Flow Index 260°C - 98N	ASTM D1238	g/10'	11.1
<b>Flame test</b>			
Self extinguisher (thickness in mm)	UL94	-	V-0 (0.8)
Brandsancti thread 3.2 mm	IEC 6052.1	°C	960

Italtronic can operate any change of the materials without being obliged to forewarn.

For optimal operation of the product, it must be located in an electrical cabinet with IK08 mechanical protection. The minimum IP protection degree required is IP56.

## 18 Installation and Maintenance

### Notes for installation:

- The installation position should be free from the following: dust or oil smoke, conductive dust, corrosive or flammable gas, high temperature, condensation, and rain.
- Besides, vibration and impact also affect the PLC normal operation and shorten its lifespan; electric shock, fire or misact also damages the product. During drilling or wiring, prevent the metal particles or wire segments from falling into the PLC casing, which may cause fire, fault or misact.
- After the PLC installation, clean the ventilation duct to prevent blocking, which may cause bad ventilation, or even fire, faults or misact.
- Do not online connect, plug or unplug cables, which is apt to cause electric shock or damage the circuit. Installation and wire connection must be firm and reliable. Poor connection could cause misact.
- Use shielded twisted pair for the I/O of high frequency signal and analog signal to improve system IMS.

The installation environment should be free from dust, oil smoke, conductive particle, corrosive or flammable gases, high temperature, condensation, and rain.

Besides, vibration and impact also affect the PLC normal operation and shorten its lifespan. It is recommended to install the PLC, together with the matching switches and contactors, in a dedicated electric cabinet and keep the cabinet ventilated. If the location has high ambient temperature or heat generating equipment nearby, install forced convection devices on top or sides of the cabinet to avoid over-temperature. During drilling or wiring, prevent the metal particles or wire segments from falling into the PLC casing, which may cause fire, fault or misact. After the PLC installation, clean the ventilation duct to prevent blocking, which may cause bad ventilation, or even fire, faults or misact.

The only way to disconnect the equipment from the electrical network is by removing the connectors that feed the equipment. Once installed in the electrical cabinet it is very important to ensure the power connectors for proper operation.

### Separate the ESP32 ETHERNET&WIFI&BLUETOOTH PLC 21 I/Os Analog/Digital PLUS 21 I/Os PLUS from heat, high voltage and eletrical noise:

Always separate the devices that generate high voltage and high electrical noise from the ESP32 ETHERNET&WIFI&BLUETOOTH PLC 21 I/Os Analog/Digital PLUS 21 I/Os PLUS. When configuring the layout of the ESP32 ETHERNET&WIFI&BLUETOOTH PLC 21 I/Os Analog/Digital PLUS 21 I/Os PLUS inside your panel, consider the heat-generating devices and locate the electronic-type devices in the cooler areas of your cabinet. Reducing the exposure to a high-temperature environment will extend the operating life of any electronic device. Consider also the routing of the wiring for the devices in the electric



cabinet. Avoid placing low-voltage signal wires and communications cables in the same tray with AC power wiring and highenergy, rapidly-switched DC wiring.

Provide adequate clearance for cooling and wiring ESP32 ETHERNET&WIFI&BLUETOOTH PLC 21 I/Os Analog/Digital PLUS 21 I/Os PLUS. Is designed for natural convection cooling. For proper cooling, you must provide a clearance of at least 25 cm above and below the devices. Also, allow at least 25 cm of depth between the front of the modules and the inside of the enclosure.

#### Notes for maintenance:

A well-planned and executed maintenance program is essential to the satisfactory operation of solid-state electrical equipment. The kind and frequency of the maintenance operation will vary with the kind and complexity of the equipment as well as with the nature of the operating conditions. Maintenance recommendations of the manufacturer or appropriate product standards should be followed.

The following factors should be considered when formulating a maintenance program:

- Maintenance must be performed by qualified personnel familiar with the construction, operation, and hazards involved with the control.
- Maintenance should be performed with the control out of operation and disconnected from all sources of power.
- Care should be taken when servicing electrostatic sensitive components. The manufacturer's recommendations for these components should be followed.
- Ventilation passages should be kept open. If the equipment depends upon auxiliary cooling, e.g., air, water, or oil, periodic inspection (with filter replacement when necessary) should be made of these systems.
- The means employed for grounding or insulating the equipment from ground should be checked to assure its integrity.
- Accumulations of dust and dirt on all parts, including on semiconductor heat sinks, should be removed according to the manufacturer's instructions, if provided; otherwise, the manufacturer should be consulted. Care must be taken to avoid damaging any delicate components and to avoid displacing dust, dirt, or debris in a way that permits it to enter or settle into parts of the control equipment.
- Enclosures should be inspected for evidence of deterioration. Accumulated dust and dirt should be removed from the top of the enclosures before opening doors or removing covers.
- Certain hazardous materials removed as part of maintenance or repair procedure (e.g., polychlorinated biphenyls (PCBs) found in some liquidfilled capacitors) must be disposed of as described in Federal regulations.

#### Safety rules for maintenance personnel

Consider the following steps to follow. A false manoeuvre could be the cause of an accident or material damage.

Do not disassemble or modify the modules. This could lead to breakdowns or malfunctions and could lead to injuries or fire.

- All types of radio communication devices, including mobile phones and personal handy-phone systems (PHS), must be kept more than **25cm** away from the PLC in all

directions. Failure to observe this precaution exposes malfunctions caused by excess of temperature.

- Disconnect the external power supply of the system (on all phases) before connecting or disconnecting a module. Failure to observe this precaution may cause faults or malfunctions of the module.
- Tighten the screws of the terminal ports and the screws of the connectors within the prescribed tightening torque. Insufficient tightening can lead to loose parts or wires and cause malfunctions. Excessive tightening can damage the screws and / or the module, with the risk of falling, short circuits and malfunctions.
- Before handling a module, dispose of the electrostatic charge accumulated by the human body by touching a suitable conductive object. Failure to observe this precaution may cause faults or malfunctions of the module.

Repair note:

If the equipment is suitable to be repaired, it must be verified that the equipment remains in a safe state after repair.

## 19 Revision Table

Revision Number	Date	Changes
0	05/02/2021	First implementation

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